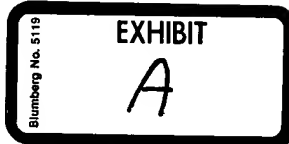






**Technology Symposium
for
High Energy Switches
and
Electro-Explosive Systems**



13-15 August 1996

A NEW GENERATION OF S&A SYSTEMS EMPLOYING MICRO-MACHINED DEVICES

High Energy Switch and Electro
Explosive Systems Symposium

Salem, MA

14-15 August, 1996

Dan Knick
EG&G Star City

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Why choose an ESAD over conventional Electro-Mechanical S&A systems ?

- Enhanced performance, improvement in arming time tolerance
- Establish and growing manufacturing base, COTS
- Projected cost savings
- High reliability from solid state electronics, MEMS technology
- Weight and size reduction
- Disarming feature
- All secondary explosives
 - Increased handling safety
 - More environmentally compliant, No "lead" azide on styphnate

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ESAD Sequence of Events

- 1. INTENT TO LAUNCH:
 - ESAD power-up, acquire and store accelerometer offset (300 mSec)
- 2. SEPARATION:
 - Begin to monitor missile acceleration
- 3. SAFE SEPARATION DISTANCE ACHIEVED:
 - Firing and trigger capacitors charged
- 4. IMPACT DETECTED:
 - Function EFI
- 5. TIME WINDOW EXPIRED:
 - Firing circuits disarmed

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ESAD Electrical Safety Design Requirements

- Minimum of Two Independent electrical safety features:
 - Intent to launch, irreversible power to ESAD.
 - Post launch environment, accumulate acceleration data.
- Enabling safety features:
 - One dynamic feature and two static features.
- No common mode failures:
 - Dissimilar components and different manufacturers.
- No single point failures:
 - Safety modules don't share components.
- Physical partitioning:
 - Utilize barriers to isolate safety modules.
 - Utilize dissimilar designs.
- All secondary explosive train

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ESAD Safety And Design Approach

- SAFETY FEATURES
 - Utilize in-line secondary explosive train with EFT and HNS IV
 - Inhibit charging of fusee until safe separation distance is achieved
 - Firing circuits enabled by post launch environment (acceleration)
 - All energy derived from thermal battery after launch
 - Automatic safing with time-out or power loss
- DESIGN FEATURES
 - Utilize Micro-Machined Accelerometer to provide more accurate aiming distance
 - Utilize COTS components
 - New design to be a drop-in replacement
 - Design-in full function testability

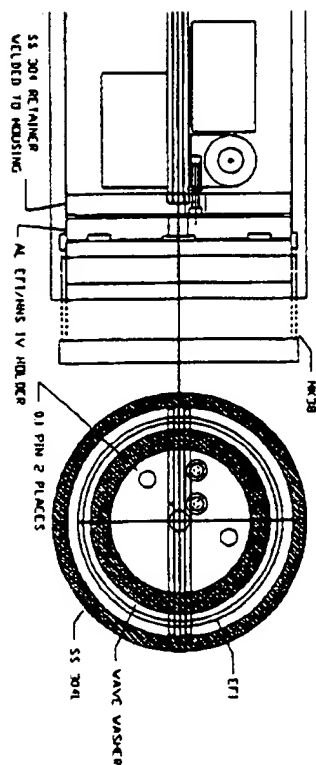
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ESAD Safety and Design Approach

- Hermetically sealed electronics package
- Easily removable explosives
- Monitor and test points available at input connector.
- Investigating built-in current monitor.

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Proposed EFI Configuration and Connection Technique



IQ Company Proprietary

Why Use an EFI?

- Uses Only Secondary Explosives (typically HNS)
- Well-understood Initiation Mechanism
- EFI can be characterized and evaluated apart from H.E. (VISAR and Streak Camera)
- Requires a Unique, Fast, High Voltage Pulse for Initiation
- EFIs Can be made with High Functional Reliability (2000 shots without a failure)

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